



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ASAD

RBEL135M-2905-101-05
Job Sheet 188363



Part No: RBEL135M-2905-101-05

Job Qty: 4 ea

Part Name: Top Cover



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/8/19

Job Tracking No:

Due Date: 1/24/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL135M-2905-101 REV 9 IPP REV A 18.05.24 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/24/19	1/24/19	0.00	0.00	Start Up Machining-3		J.C. 1/19-01-14
110	CNC Vertical Machining	4 pcs	1/24/19	1/24/19	0.00	2.00	NV5000-1		J.C. - 6
120	QC	4 pcs	1/24/19	1/24/19	0.00	0.00	QC2 Machining-4		J.C. 1/19-01-14
130	QC	4 pcs	1/24/19	1/24/19	0.00	0.00	QC8 Machining-4		19/01/15
150	Outsource	4 pcs	1/24/19	1/24/19			ATG001-VC	5	19-01-15
160	Packaging	4 pcs	1/24/19	1/24/19	0.00	0.00	Packaging2		JAN 22 2019
170	QC	4 pcs	1/24/19	1/24/19	0.00	0.00	QC6		28
180	Packaging	4 pcs	1/24/19	1/24/19	0.00	0.00	Packaging3-1		21
190	QC21-SA	4 Ea	1/24/19	1/24/19	0.00	0.00	QC21		21 JAN 22 2019

Part Op 90 - Cut blank at 5.500"

Descriptions: 110 - 1-Machine as per folio FC 574 FOLIO REV: AA DWG REV: 9 2-Deburr
150 - Issue P/O to Groupe Altech; PO 042283 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2
CLASS 1, Water sealant -Certificate of Conformity is required
160 - C of C is required.

GA 135

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.250X06.000	6061-T6 Bar .250 X 6.00	1.7600 ft (.44 ea)	90-Start up Operation	5025 654

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.250X06.000	2	1	0

OR 6.250

Part Specifications

Specifications could not be found.



Container No: S144529

Part: RBEL135M-2905-101-05

Job No: 188363

Serial No/Batch: S144529

Revision: 9

Inspector:

Exp Date:

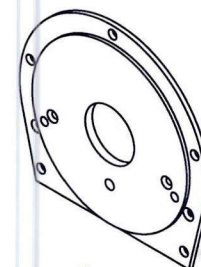
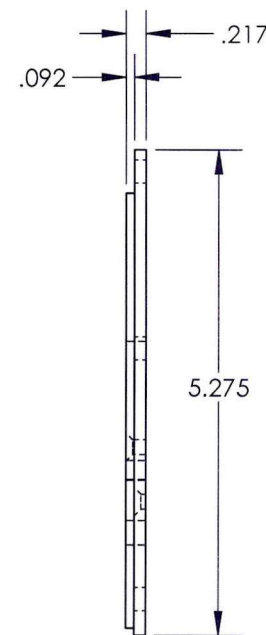
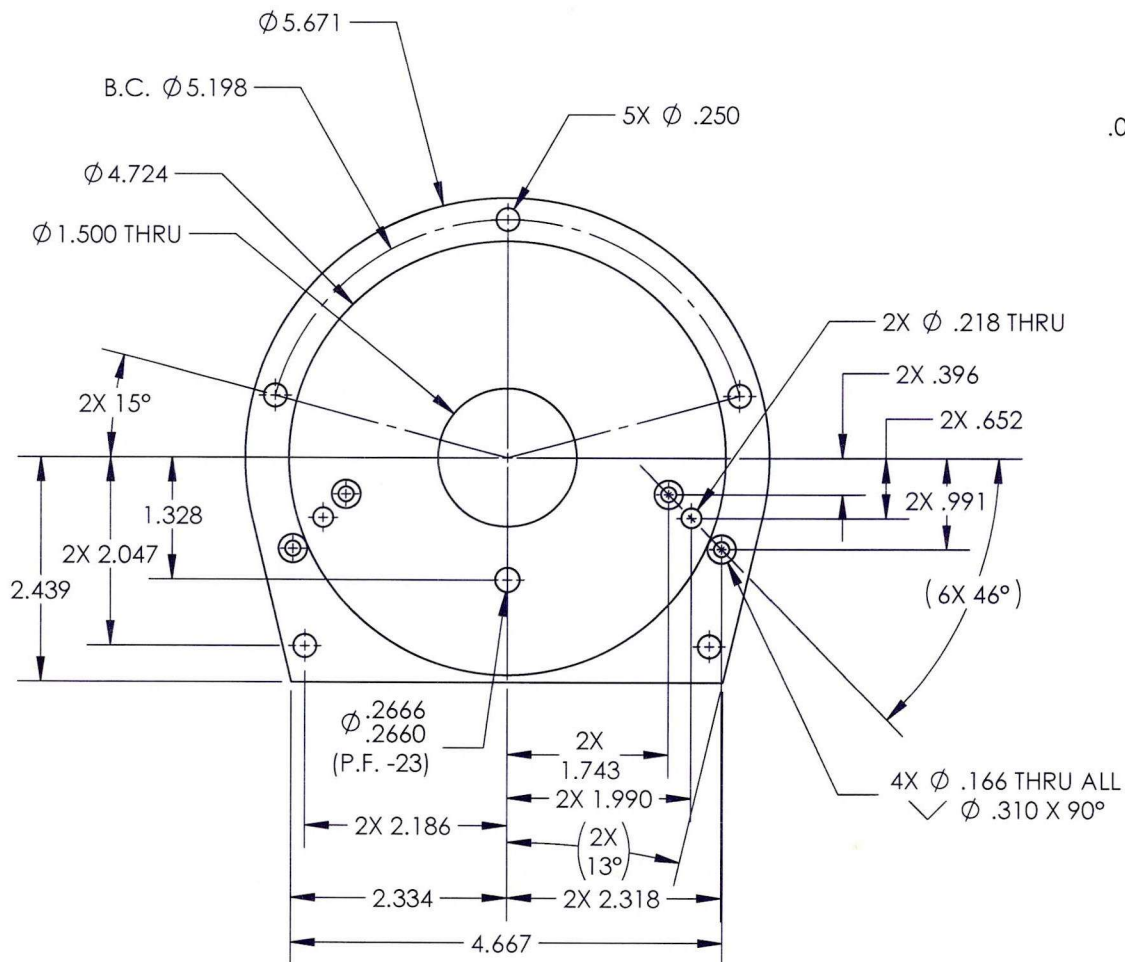
Instructions:

Date: 01/14/19

Plex 1/8/19 2:57 PM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		-05 CH'D COUNTERSINK FROM Ø.276 TO Ø.310.	12/29/2010	RJC	RW
5		-05 CH'D DIM FROM Ø.267 P.F.	10/20/2012	RJC	SE
5A		-05 DELETED DIM Ø3.149.	2/26/2013	BIM	GE
9	16-0222	-05 CH'D DIM WAS Ø.2666/.2660 IS Ø.2666/.2660 (P.F. -23).	11/23/2016	RJC	SM



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO APPROVAL
WITHOUT NOTICE
WORK IN PROGRESS
NO. 188363 MGS
19-0108

(-05)
TOP COVER

DART AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2905-101-05	REV 9
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH CLEAR ANODIZE	.XX ± .01 ANGLES ± 5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER EC135
SCALE 1:2	DATE 4/23/2010 SHEET 5 OF 18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042283



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042283
PO Date: 1/15/19
Due Date: 1/22/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188439	D2224	Rappel Anchor Assembly : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O: _____ Red Anodize as per Dwg D2224 MIL-A-8625	Firmed	-	1/22/19	4 pcs	0 pcs	4 pcs	\$17.04/pcs	\$68.16
2	187890	646.9910	Struts Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed	-	1/22/19	10 pcs	0 pcs	10 pcs	\$12.49/pcs	\$124.90
3	188363	RBEL135M-2905-101-05	Top Cover -Issue P/O to Groupe Altech; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/22/19	4 pcs	0 pcs	4 pcs	\$17.04/pcs	\$68.16

Line Item Note: ** asap : (**

DAS
38
9-89



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PURCHASE ORDER

PO042283



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	188361	RBEL135M-2905-101-01	Case C of C is required. -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/22/19	4 pcs	0 pcs	4 pcs	\$17.04/pcs	\$68.16

4 x

JAN 22 2019

Line Item Note: *asap please :(*

Grand Total: \$329.38

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

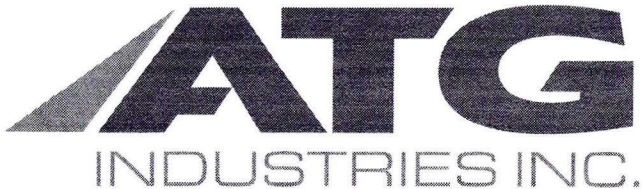
A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CT

Plex 1/18/19 2:33 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917053

Date: 17-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: RBEL135M-2905-101-05 Top Cover Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24488	Rev: 9	PO: PO042283 Line: 3
4 ea	Part: RBEL135M-2905-101-01 Case Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24490	Rev: 9	PO: PO042283 Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>17/1/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			